

Material: AS 2074/H3D

Standard Specification for Steel Castings for General Engineering Purposes

Group: Ferrous Stainless Steel Alloys

Sub Group: AS 2074/H3D Steel Castings for General Engineering Purposes

Application: Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry: Casting

Chemical Composition		
Carbon	C %	0.060 max.
Silicon	Si %	1.000 max.
Manganese	Mn %	1.000 max.
Phosphorus	P %	0.040 max.
Sulphur	S %	0.030 max.
Chromium	Cr %	11.500 - 14.000
Nickel	Ni %	3.500 - 4.500
Molybdenum	Mo %	0.400 - 1.000
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
As Cast or Annealing or Normalizing or Hardening and Tempering

Mechanical Properties	
Tensile Strength in Mpa	755 min.
Yield Strength in Mpa	550 min.
Elongation in %	13 min.
Reduction of Area in %	-
Hardness in BHN	-
Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
425C12	BS	British	Casting
3444 Grade 24	IS	India	Casting
A 352 Grade CA6NM	ASTM	USA	Casting
4899 Grade 10	IS	India	Casting
A 352 J91540	ASTM	USA	Casting
SA-352 Grade CA6NM	ASME	USA	Casting
SCS 6	JIS	Japan	Casting

Disclaimer: All information displayed in our data sheets are for reference purpose only and are sole property of their respective owners. Information and or material are used for educational purposes only. Data at actual may vary at actual and case to case basis. ICAST Alloys LLP does not guarantee validity of these parameters. Warranties and liabilities are exclusive to our terms and conditions of business.

Customer Care: +91-99090 45075 Email: info@icastllp.com



+91-99090 45075



info@icastllp.com



ICAST ALLOYS LLP, Plot 2527, Road H1, Kranti Gate, GIDC Metoda, Lodhika, Rajkot-360021, Gujarat, India